Unpacking Instructions CLA##yy-COE. Read these instructions carefully before further unpacking!

Please remove actuator from transport tool only right before mounting in customer setup!

Step 1: open the box and carefully remove the outer bag that contains the transport tool with CLA##yy-COE.

Be careful not to cut into the second wrapping!

Step 2: remove the second (anti-static) wrapping and place the transport tool on its M3 studs. Remove the top transport PCB: keep an eye on the fiber(s)!

Note that the image shows a transport tool with 2x CLA. If only one CLA is present, the top transport PCB is left empty.

Step 3: slightly (!) loosen the bottom nut that tightens the spindle nut.

Remove the encoder clamp from the spindle nut. Keep hold of the actuator body, because it will drop slightly. Take great care not to damage the encoder grid or optical fiber!

Step 3 (cont.): place the encoder clamp next to the actuator body and disconnect the fiber connector from the feedthrough. Use plastic caps to cover fiber outputs and the feedthrough.

Step 4: unscrew the M2 bolt that fixes the Connector Interface PCB and remove the actuator body from the transport tool all together. Finally remove the optical feedthrough.

Again take care not to damage the encoder grid or optical fiber.

Note the rotation lock fork, this needs to be installed in the customer setup as well!

If the top transport PCB also contains a CLA, remount this one and repeat the steps!

Keep transport tool for actuator storage or as quick test tool (actuator could be operated when mounted in transport tool)